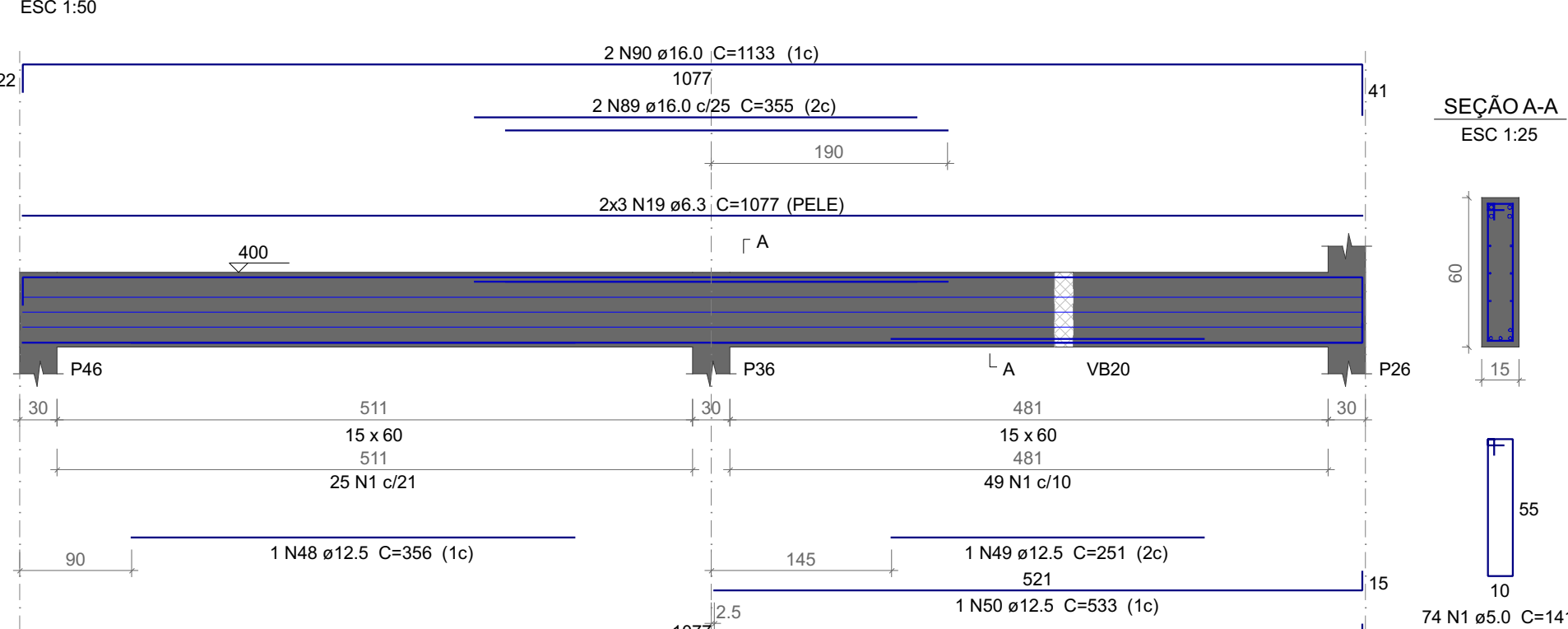
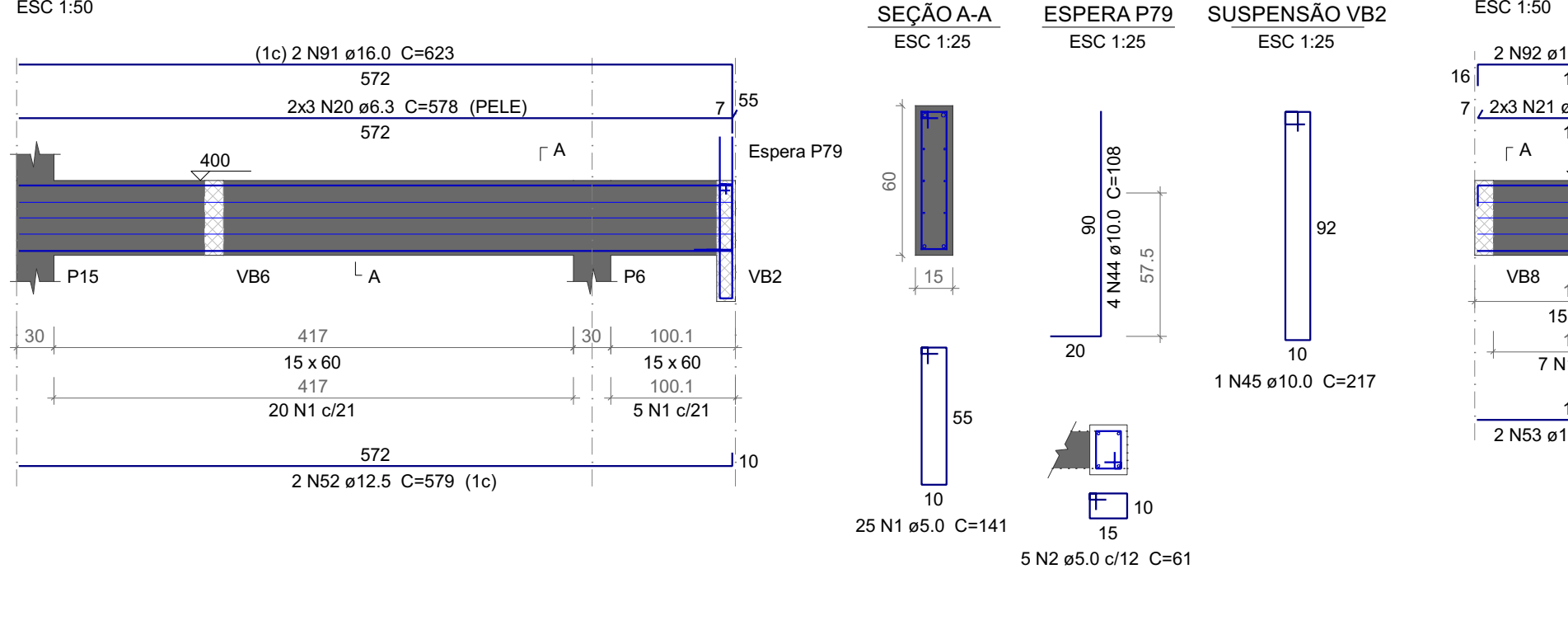


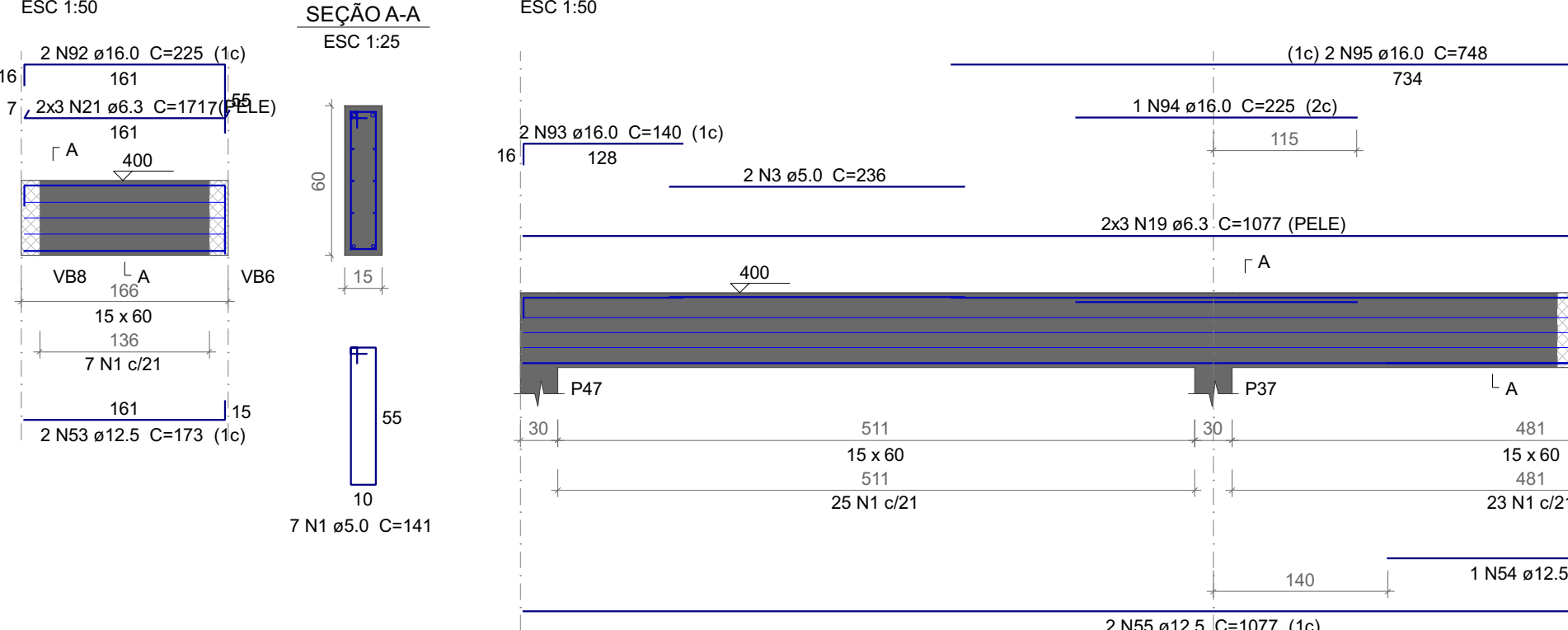
VB55



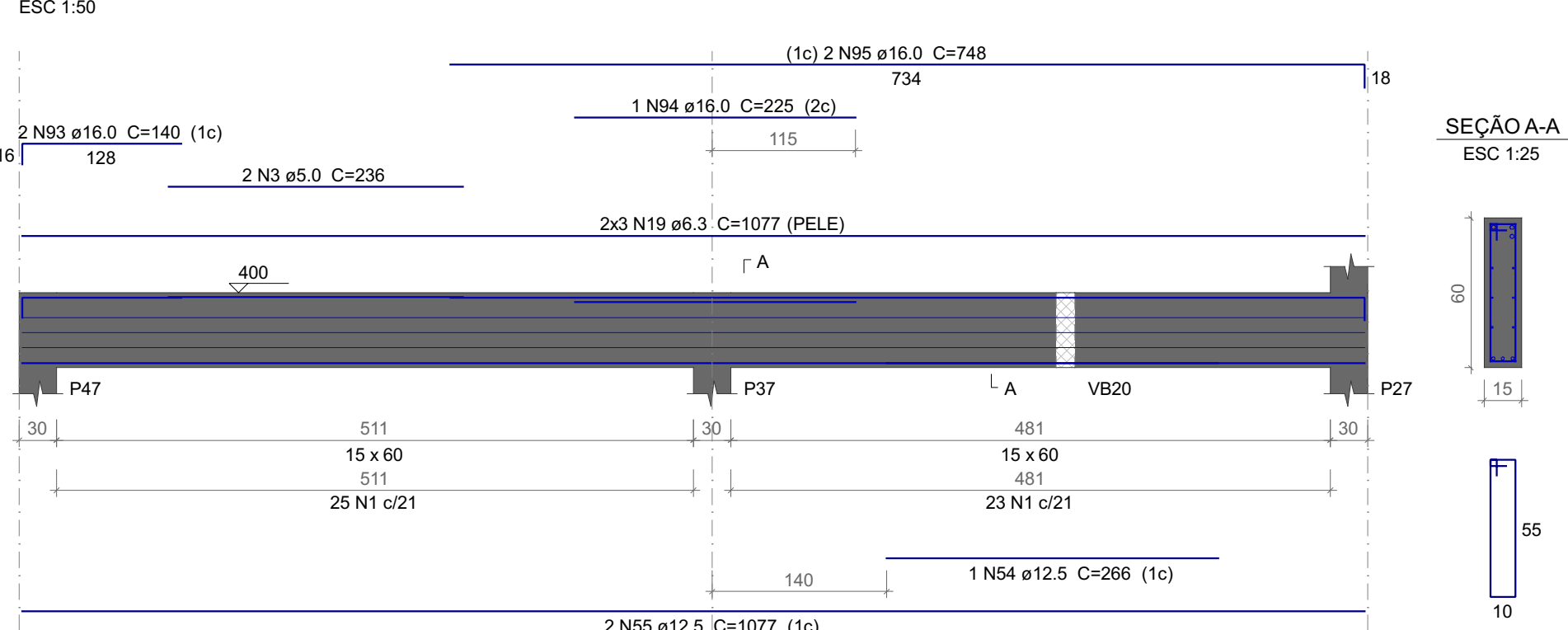
VB56



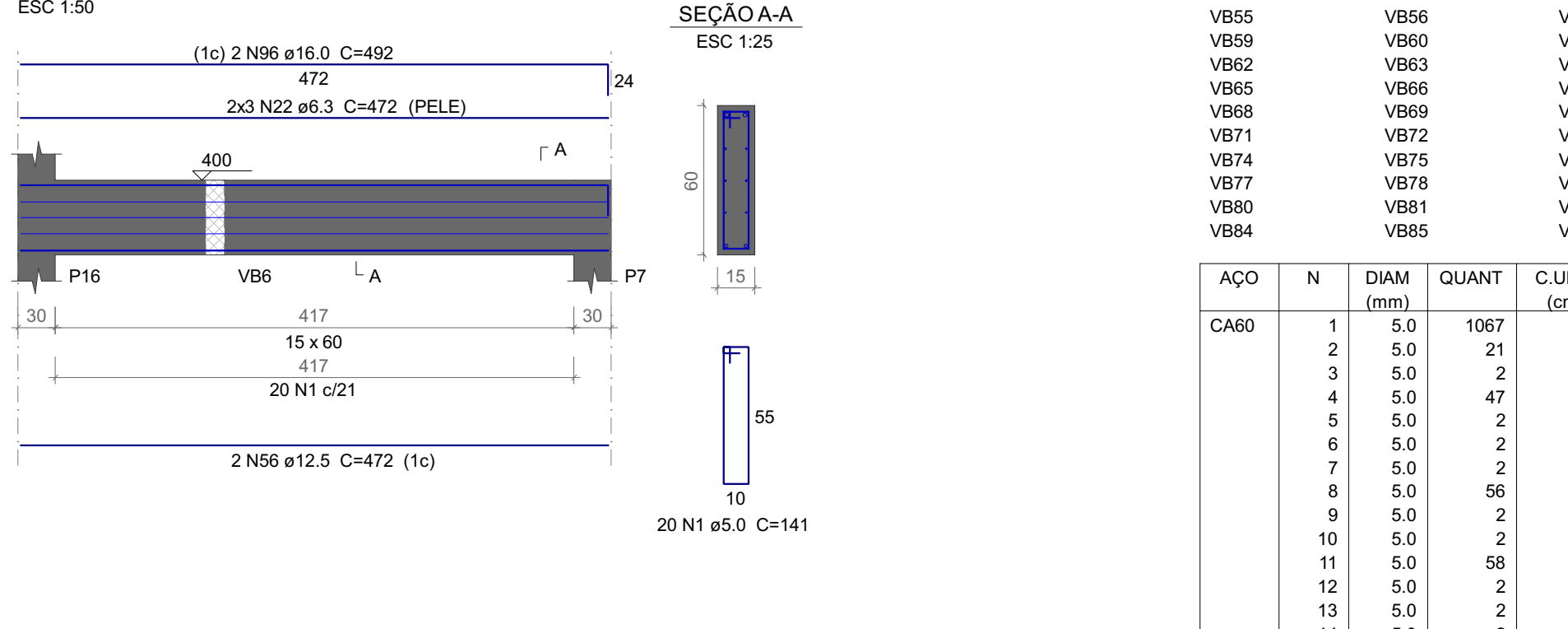
VB58



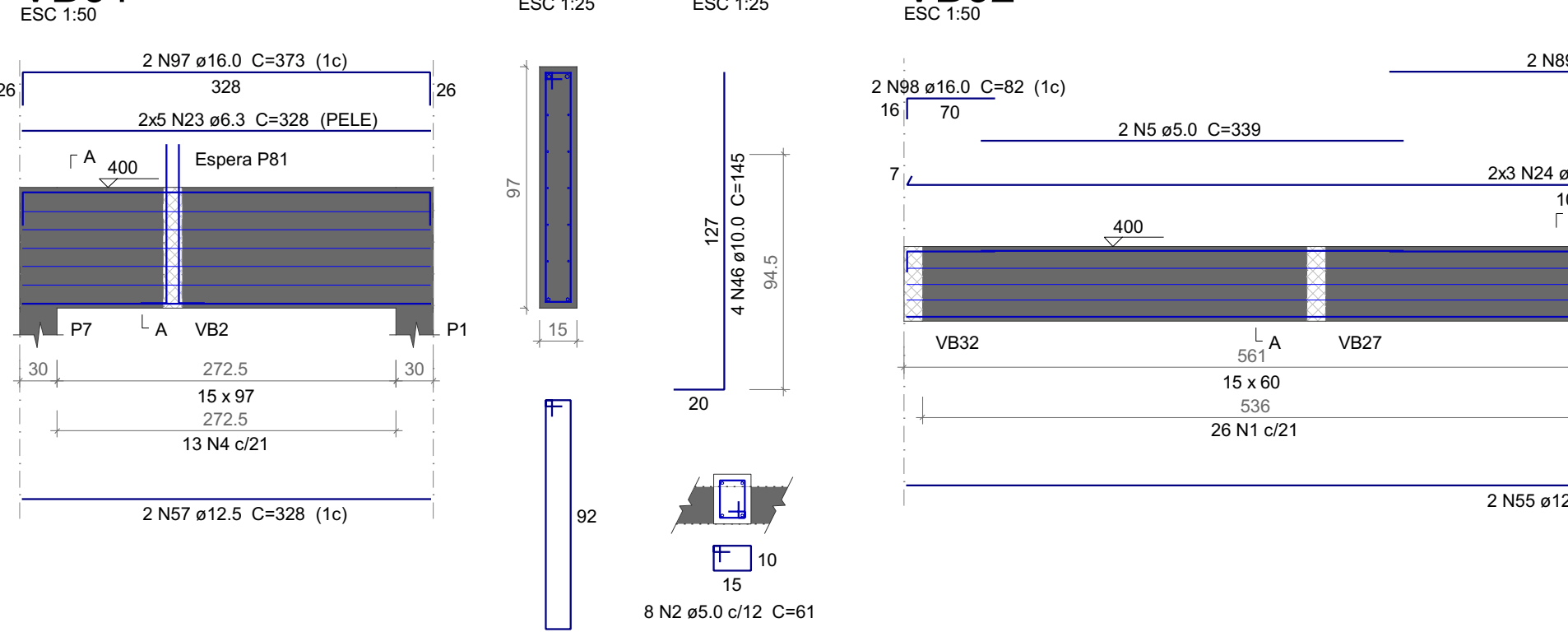
VB59



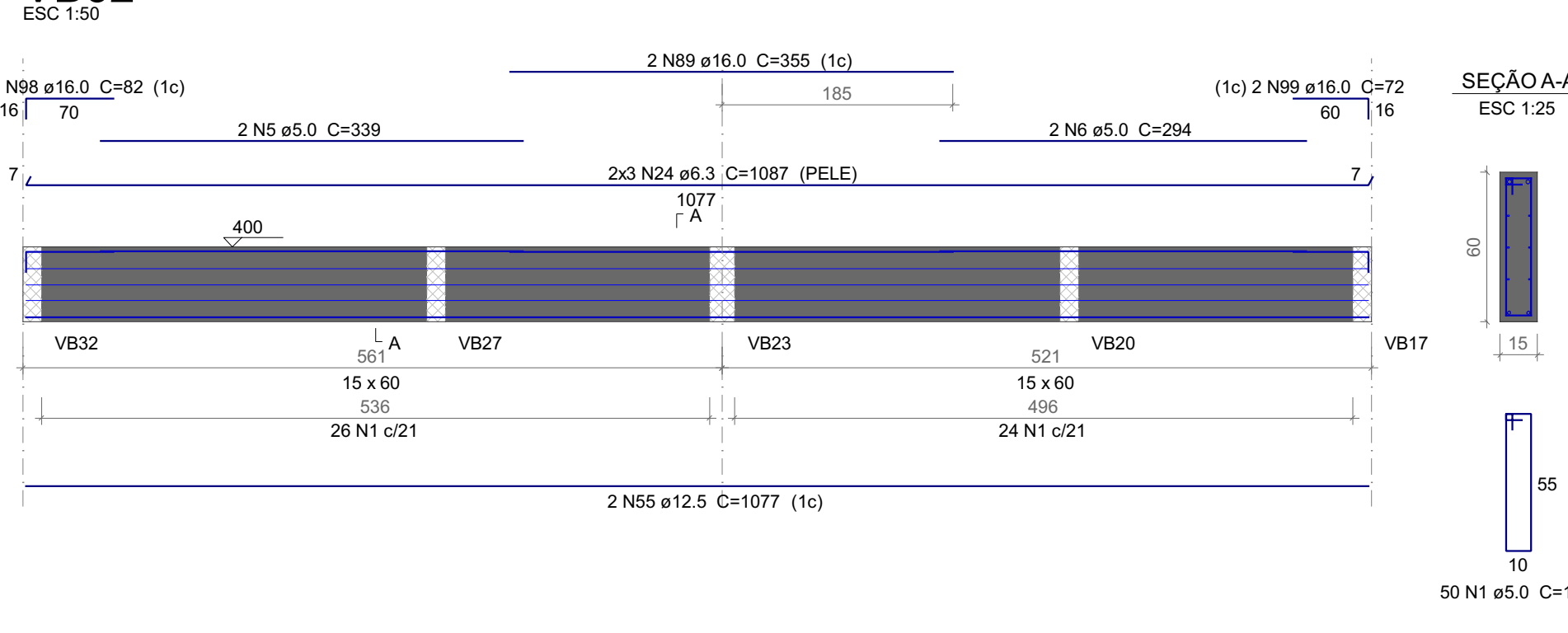
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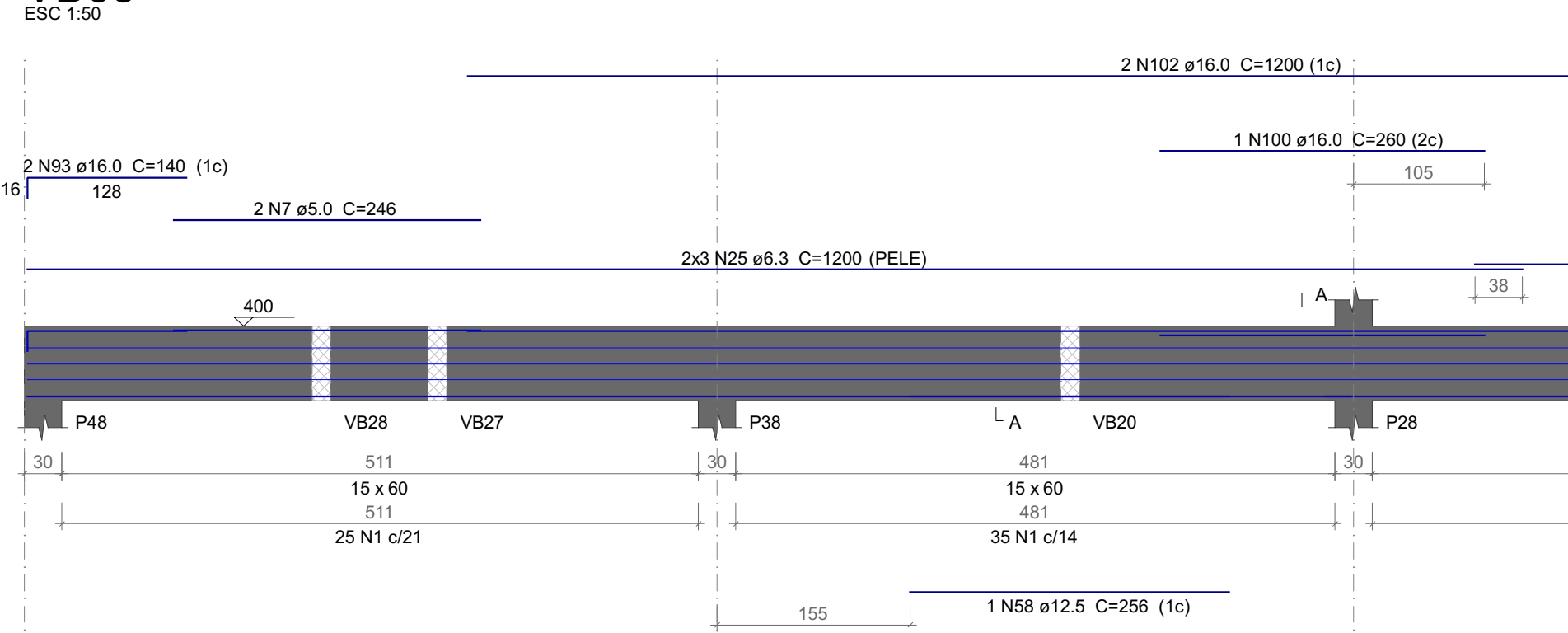
VB61



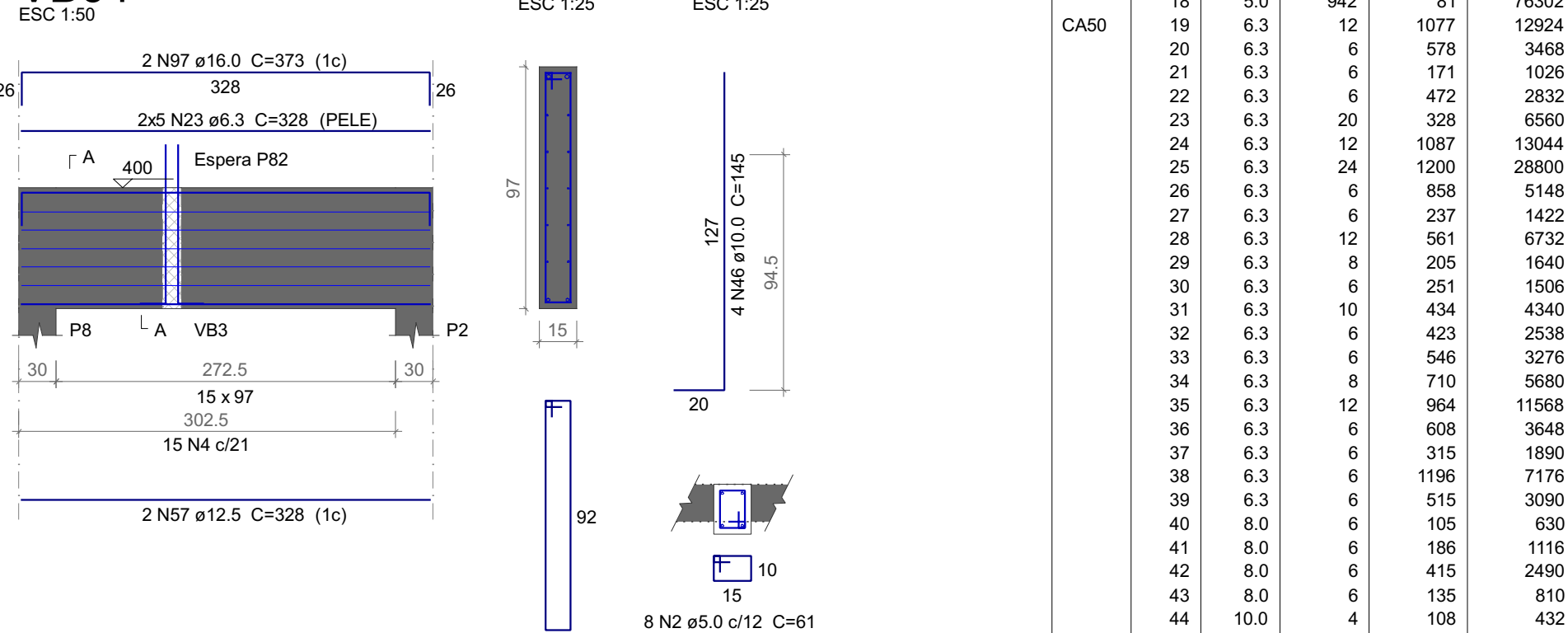
VB62



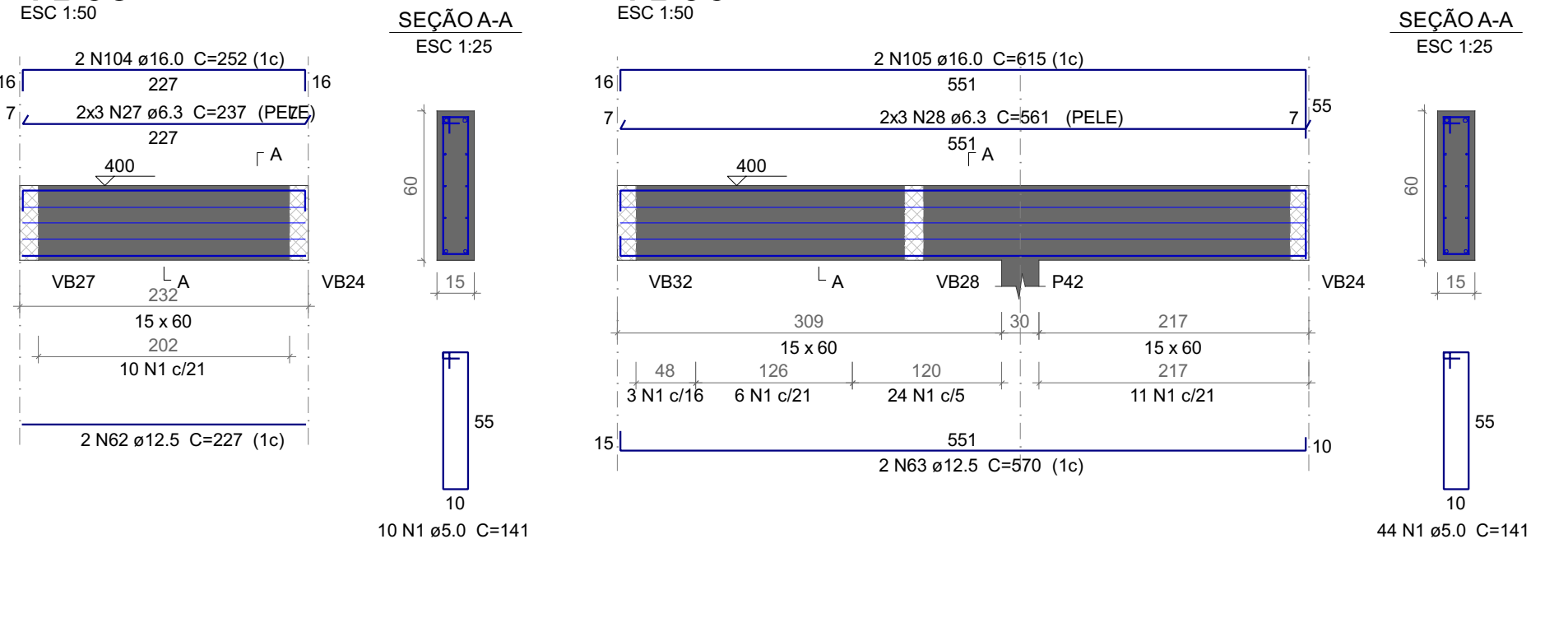
VB63



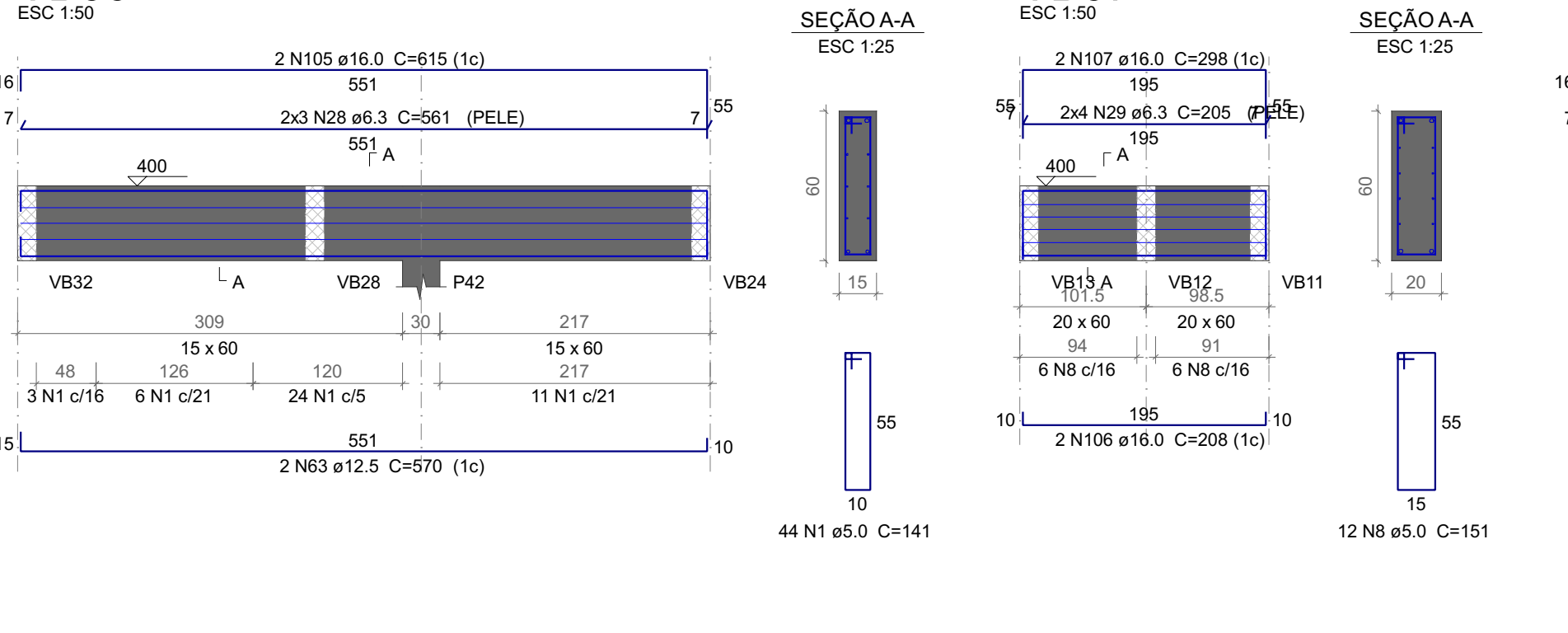
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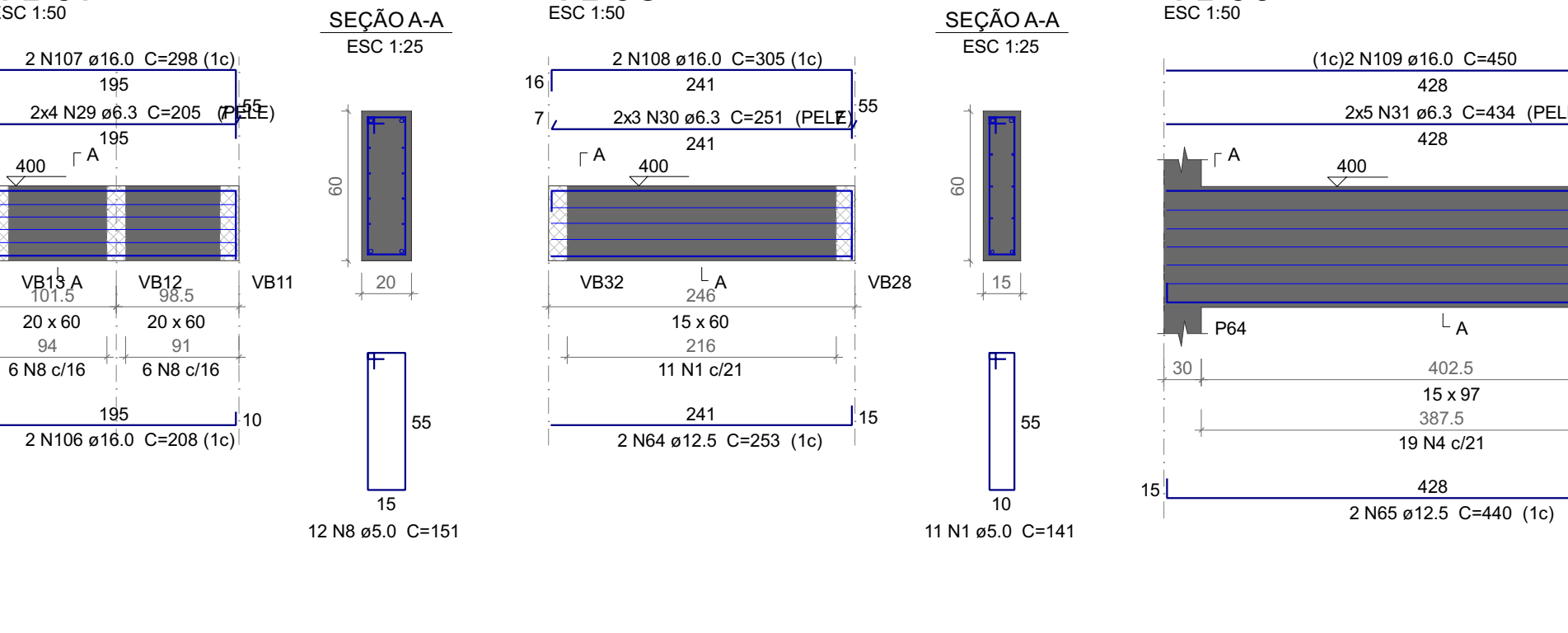
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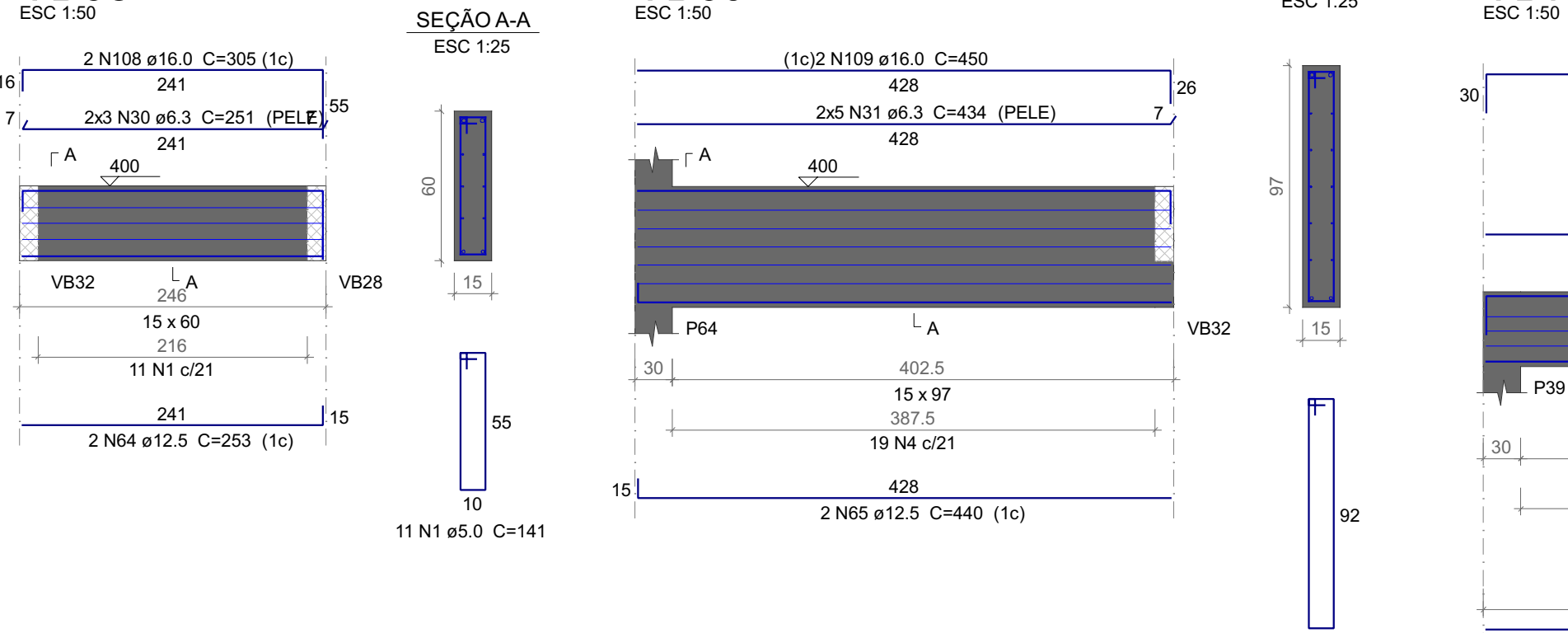
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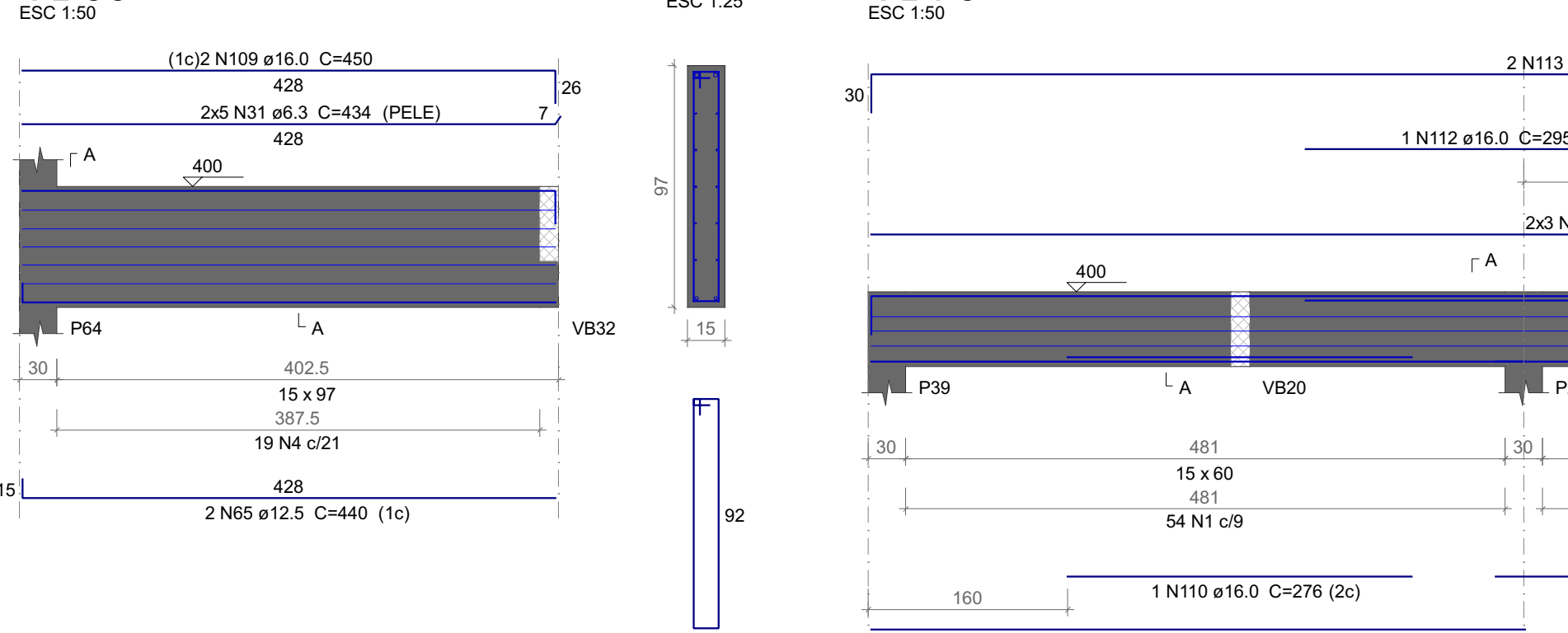
VB67



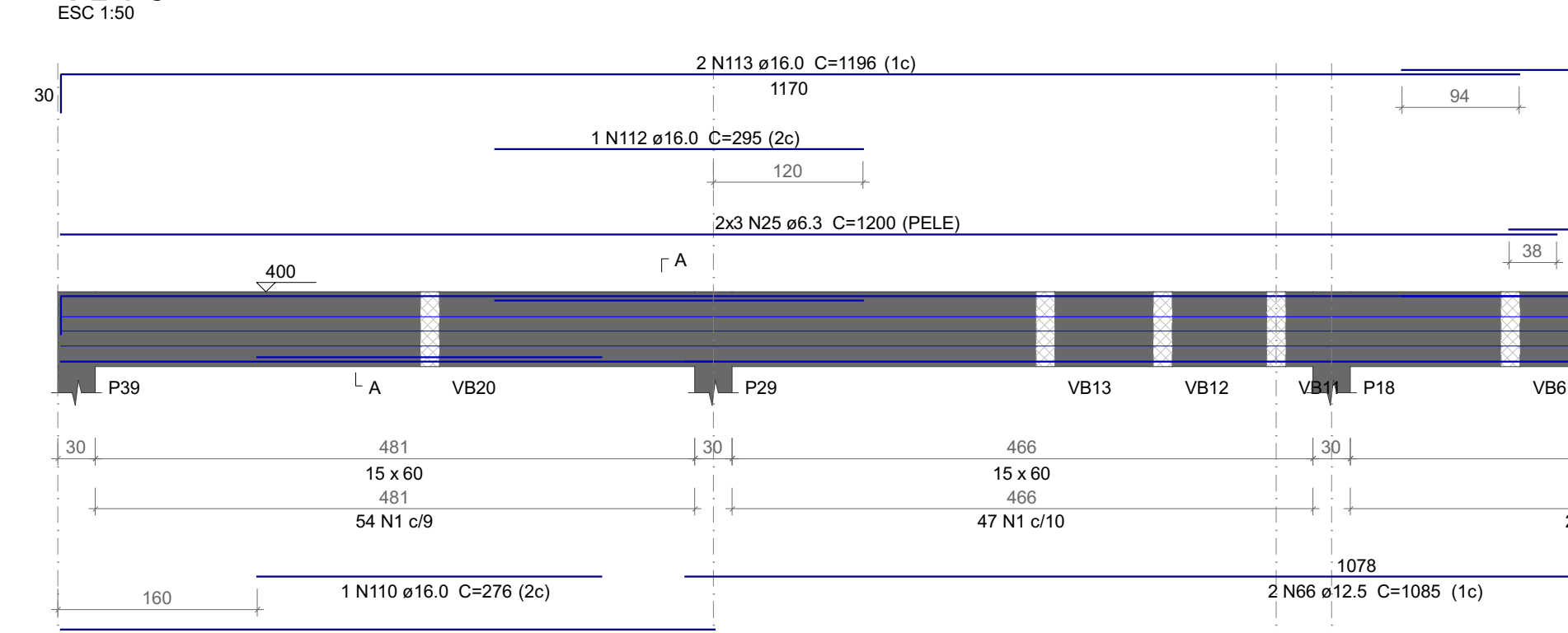
VB68



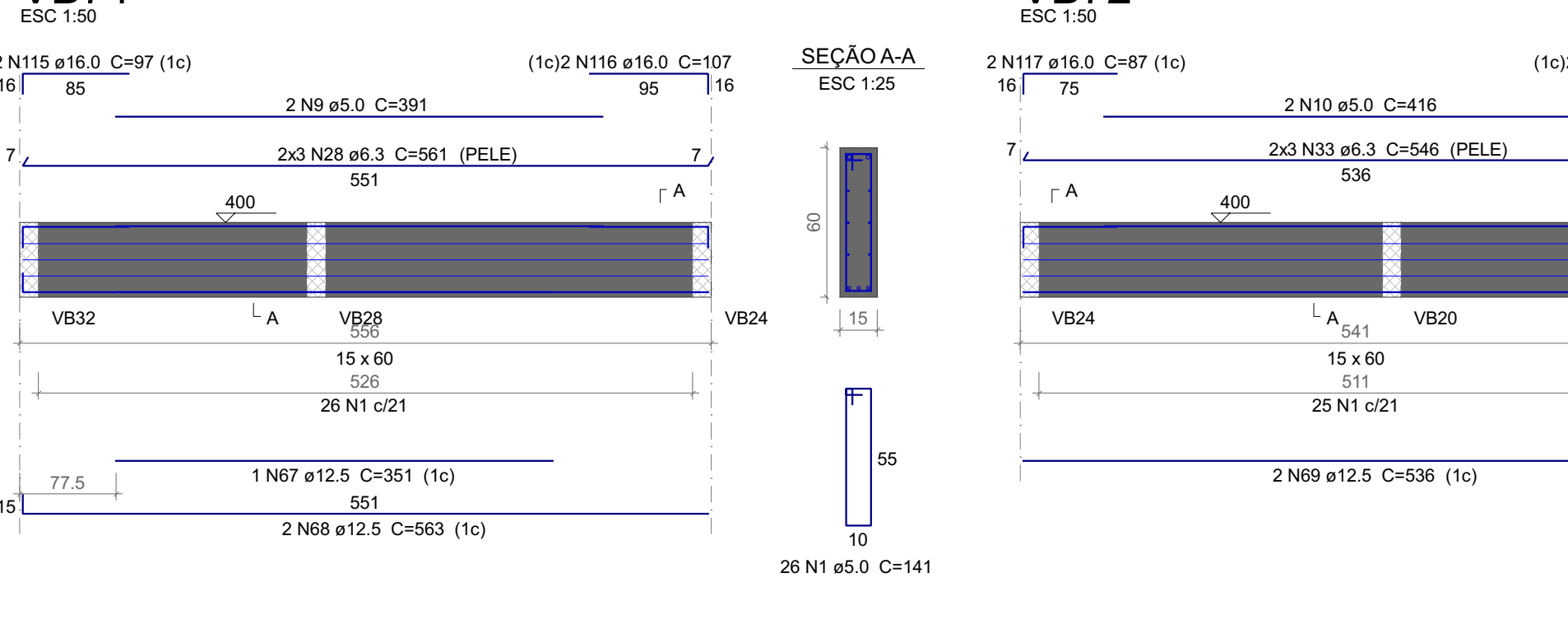
VB69



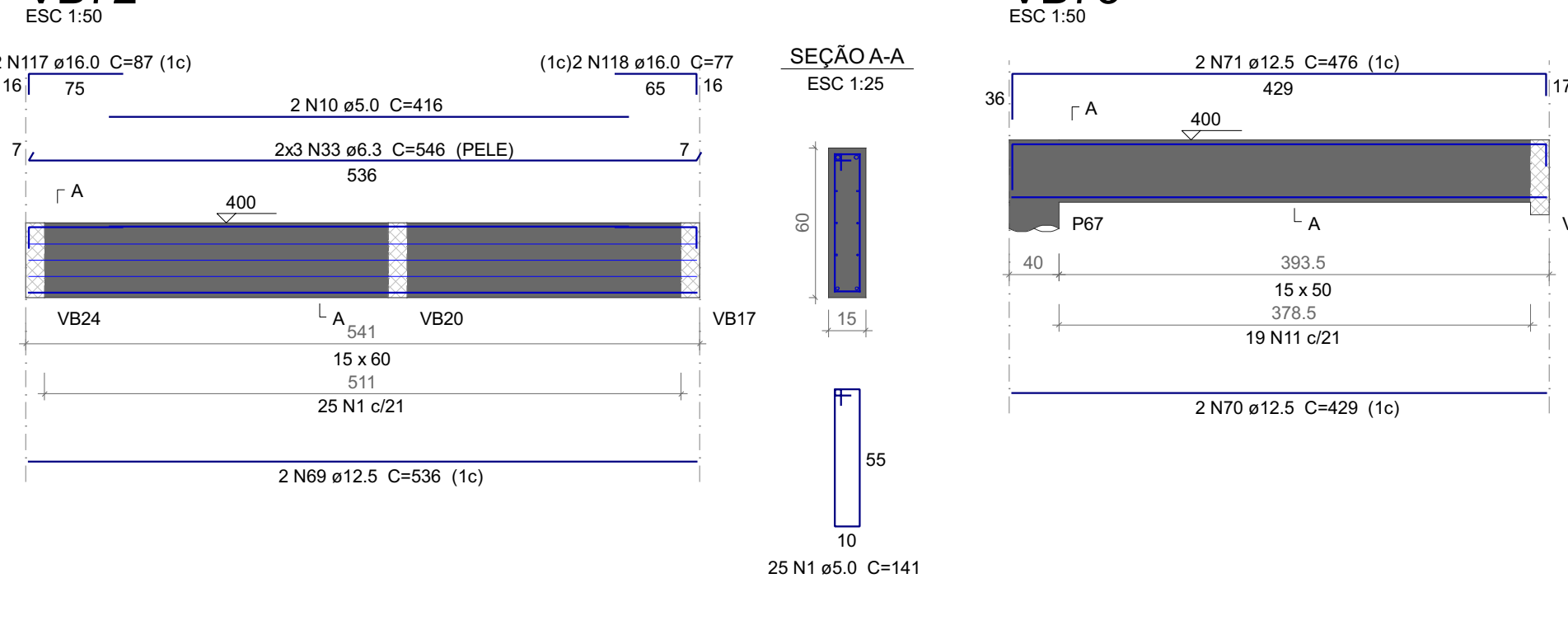
VB70



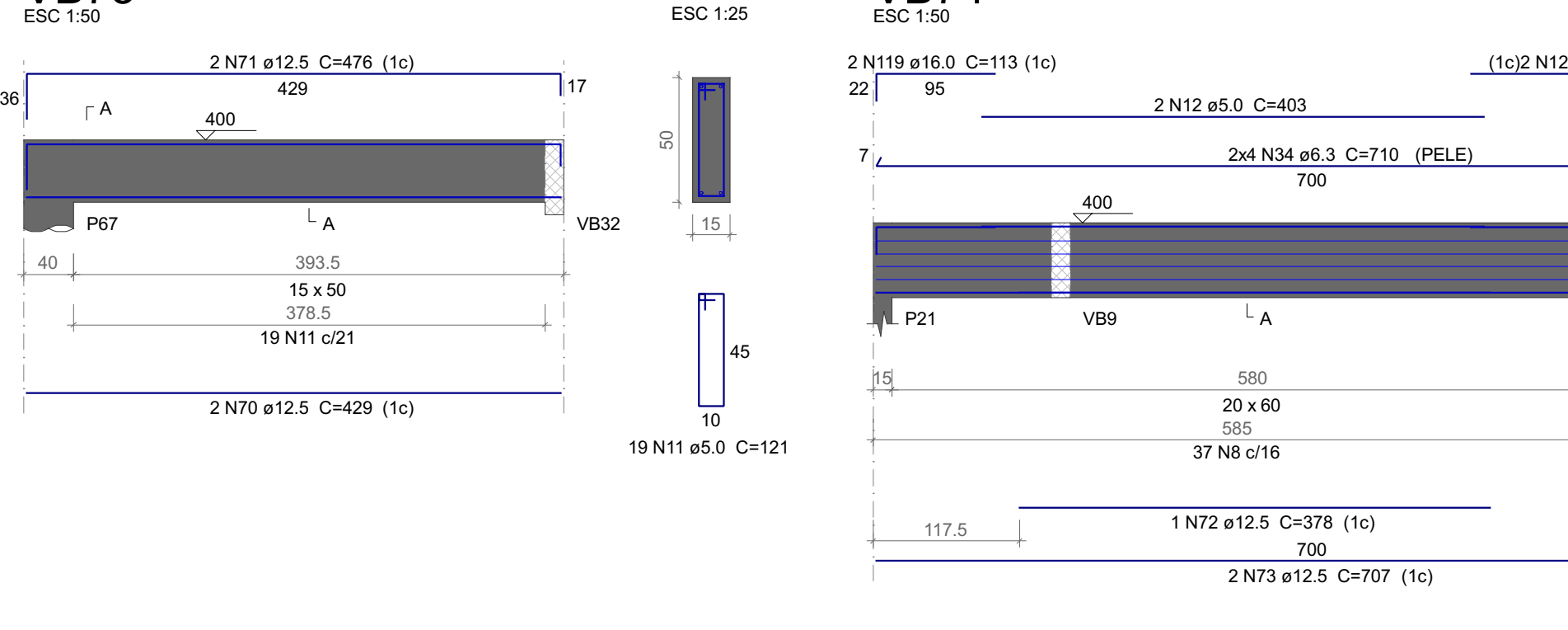
VB71



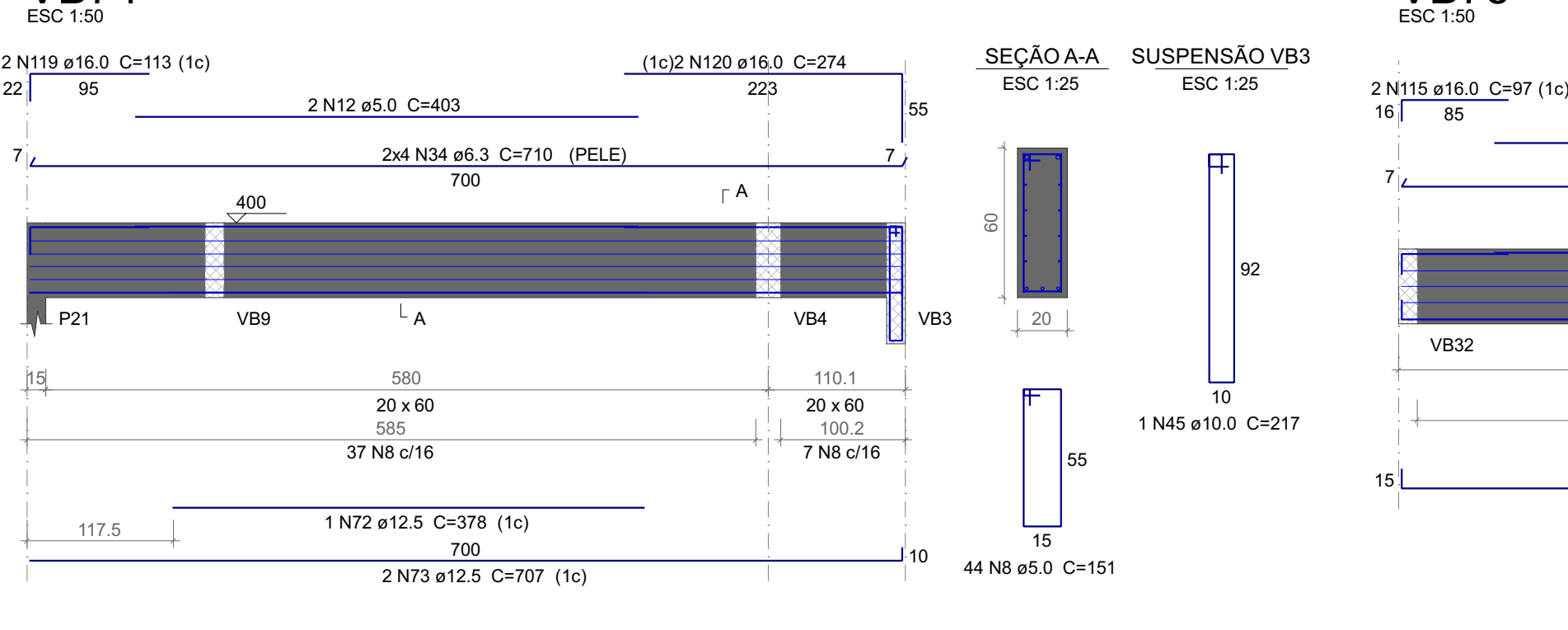
VB72



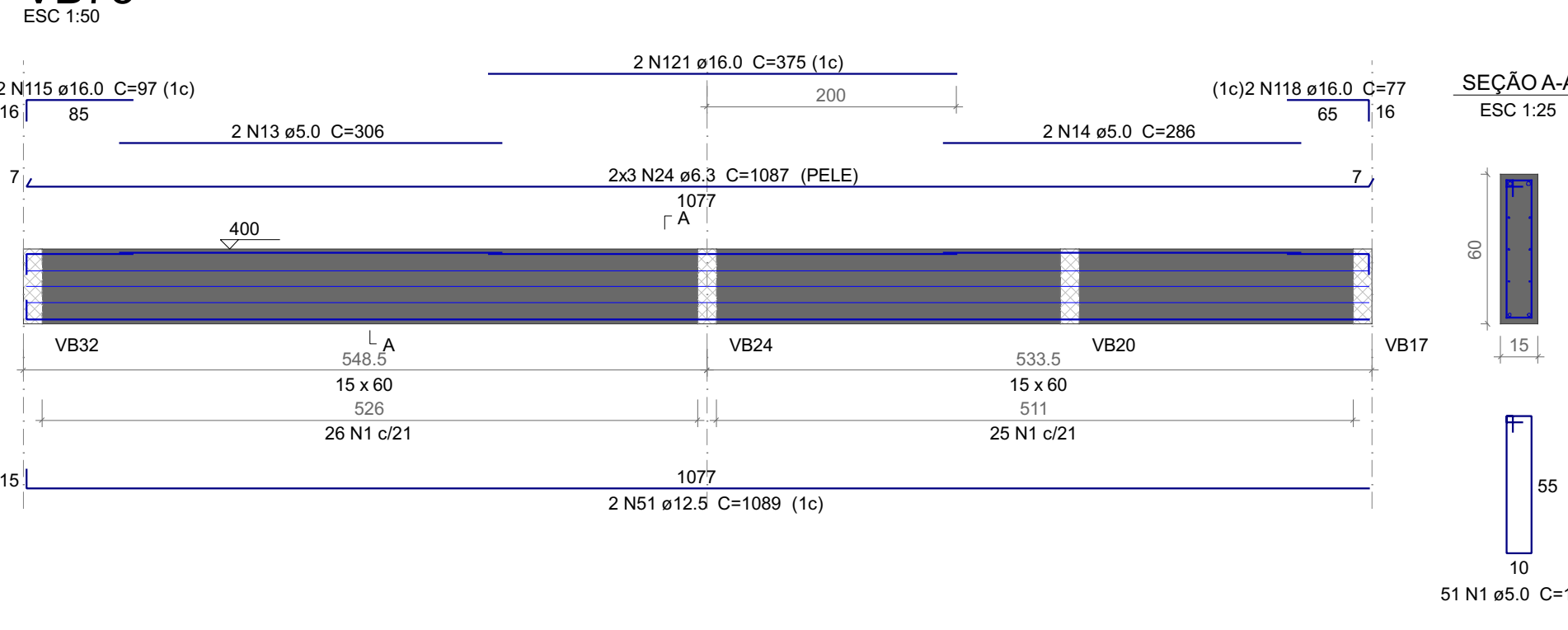
VB73



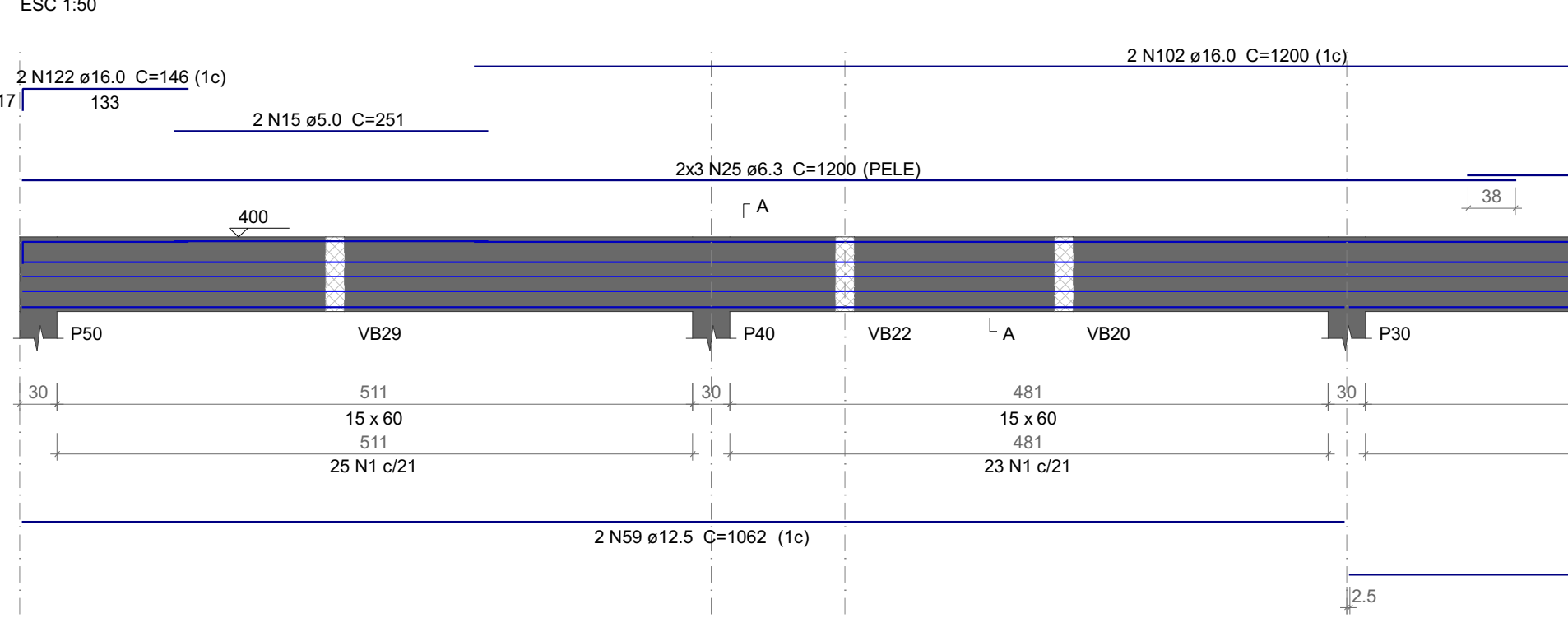
VB74



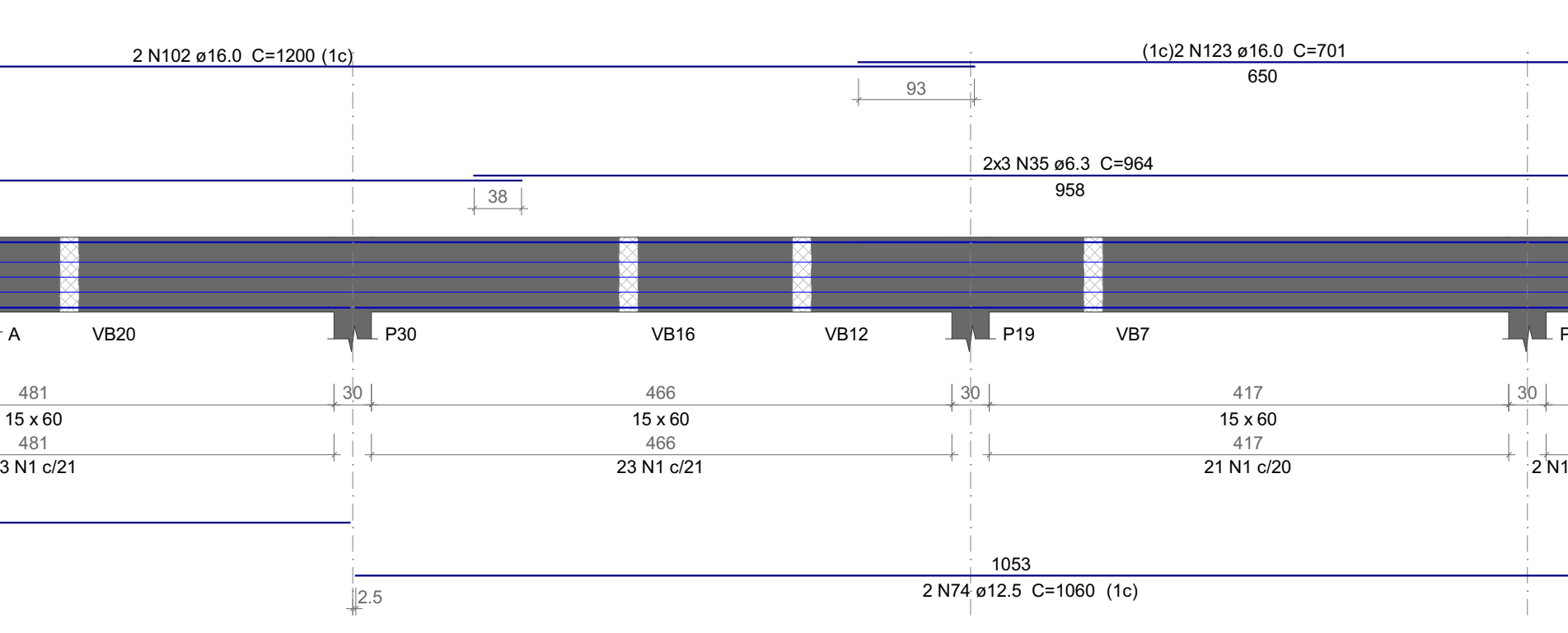
VB75



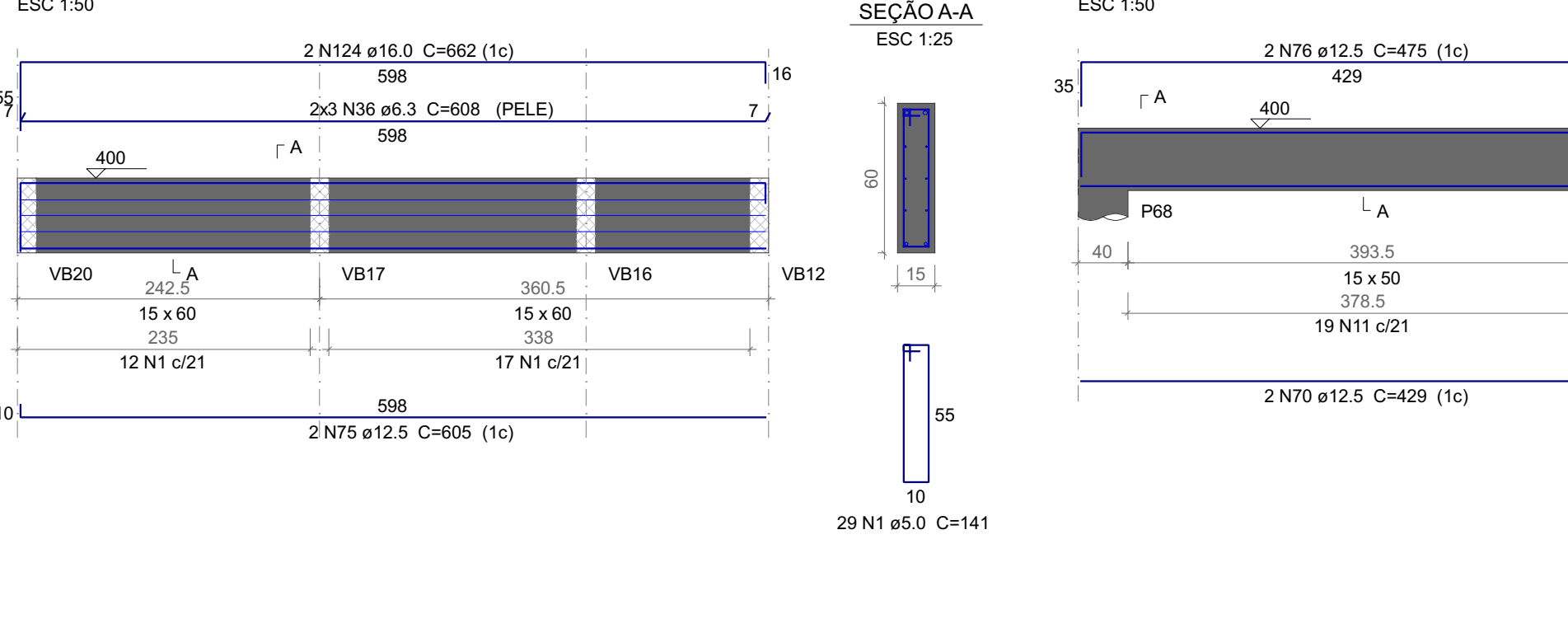
VB76



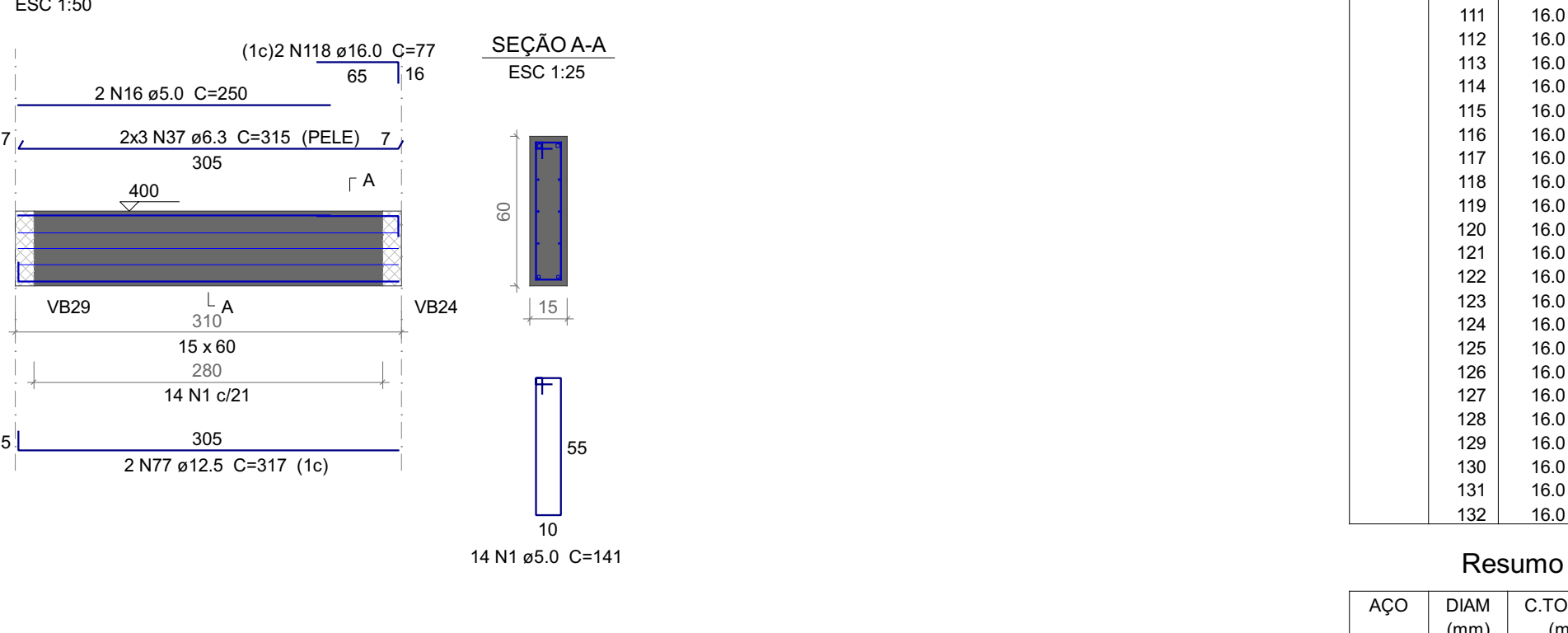
VB77



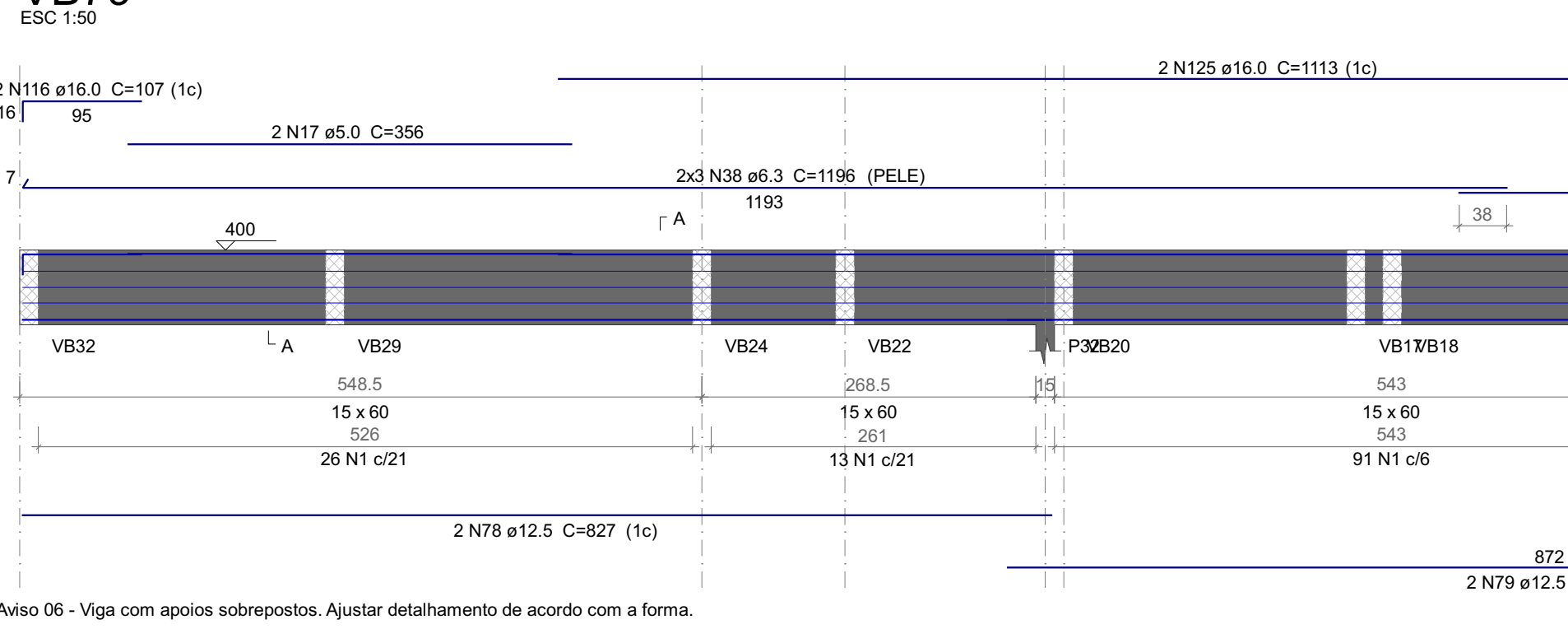
VB78



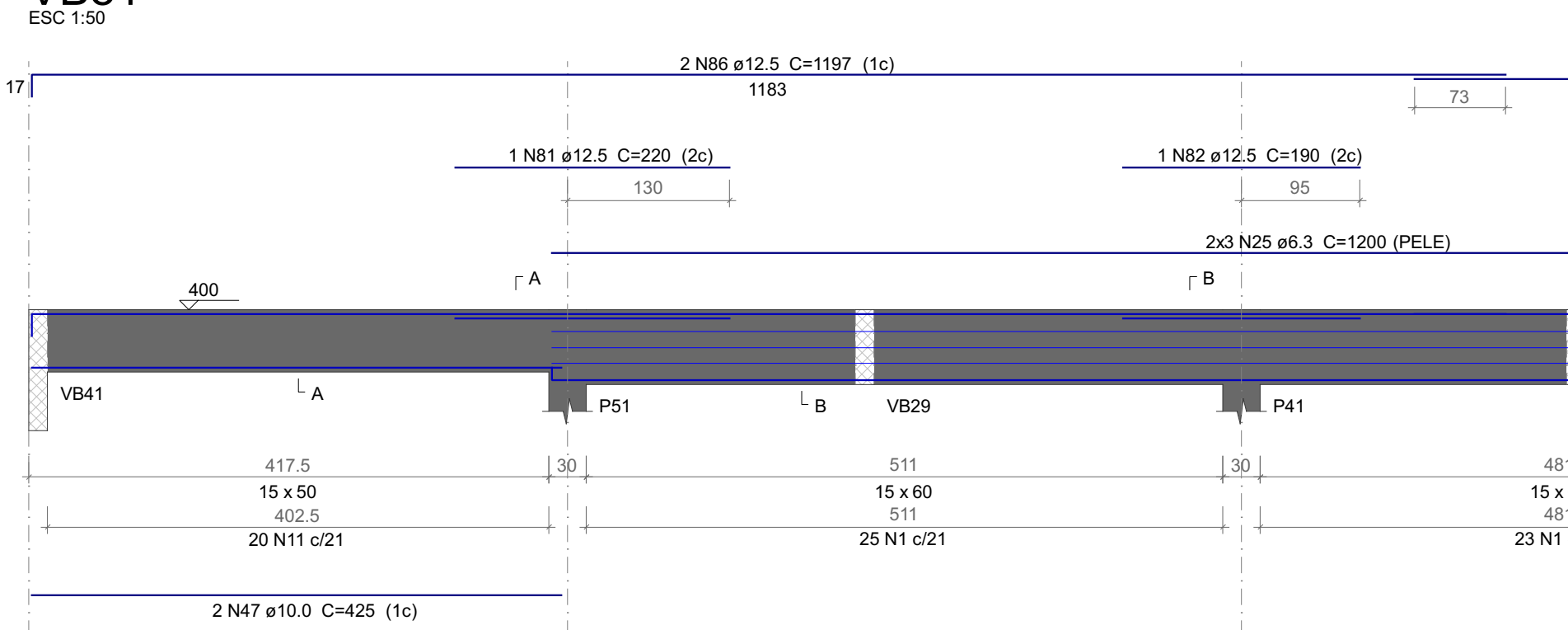
VB80



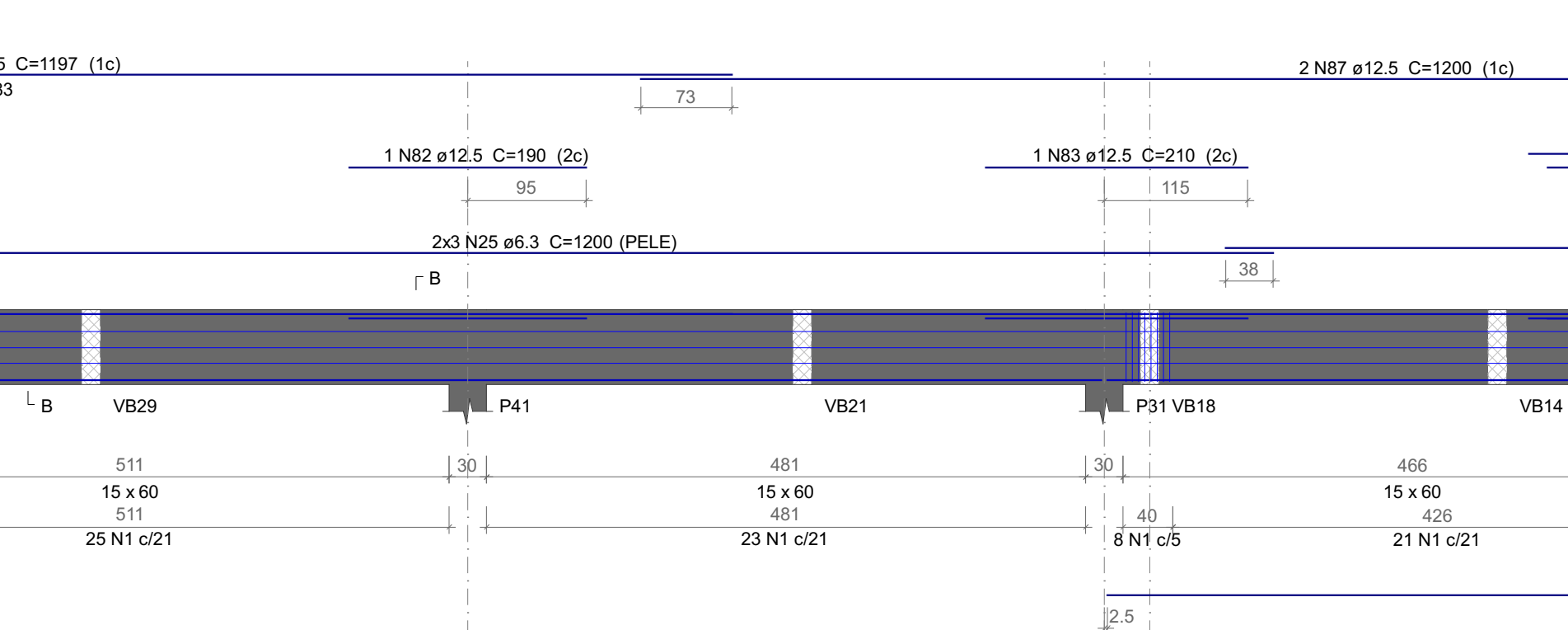
VB79



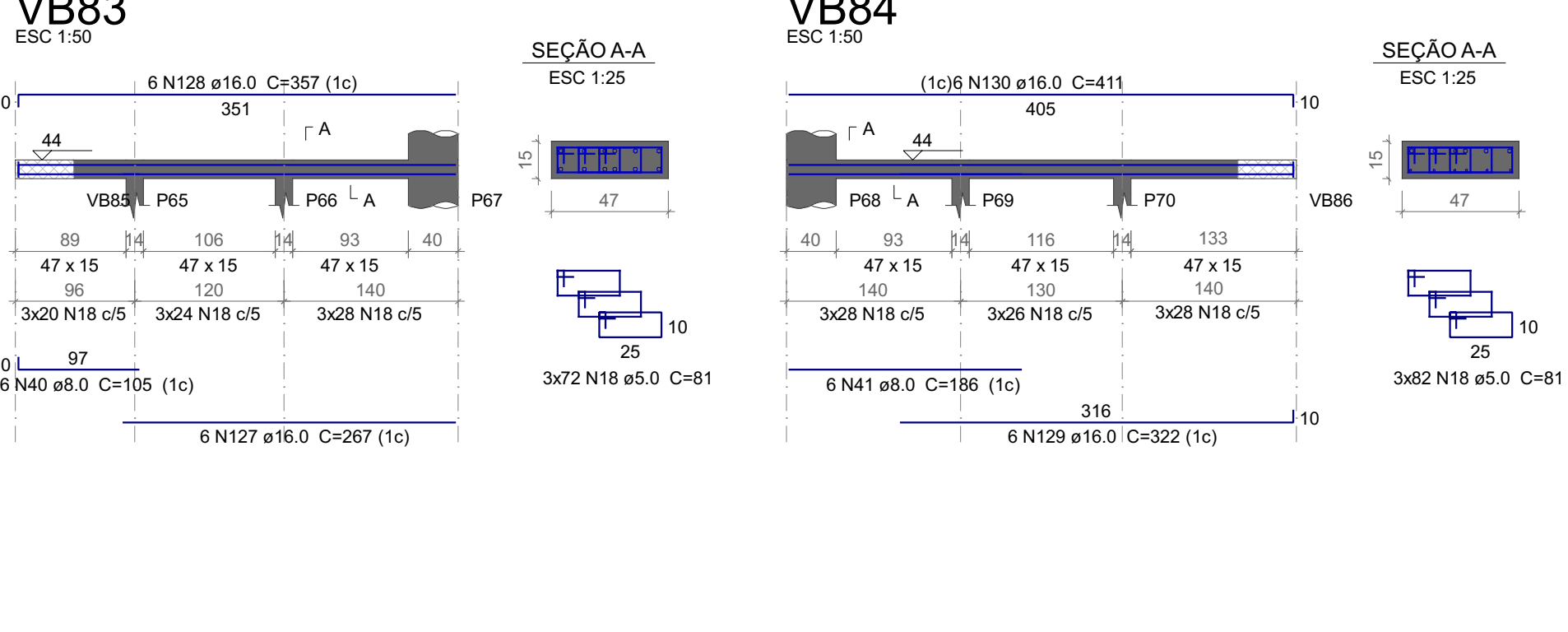
VB81



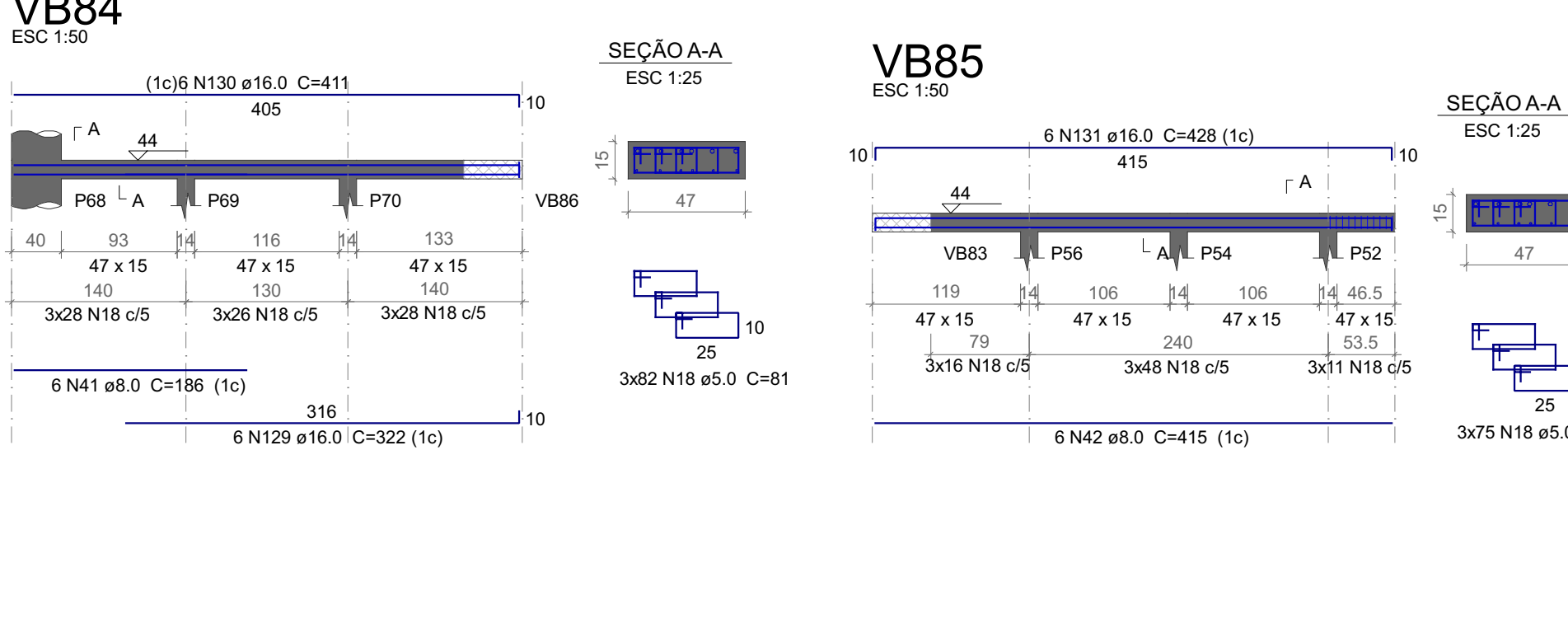
VB82



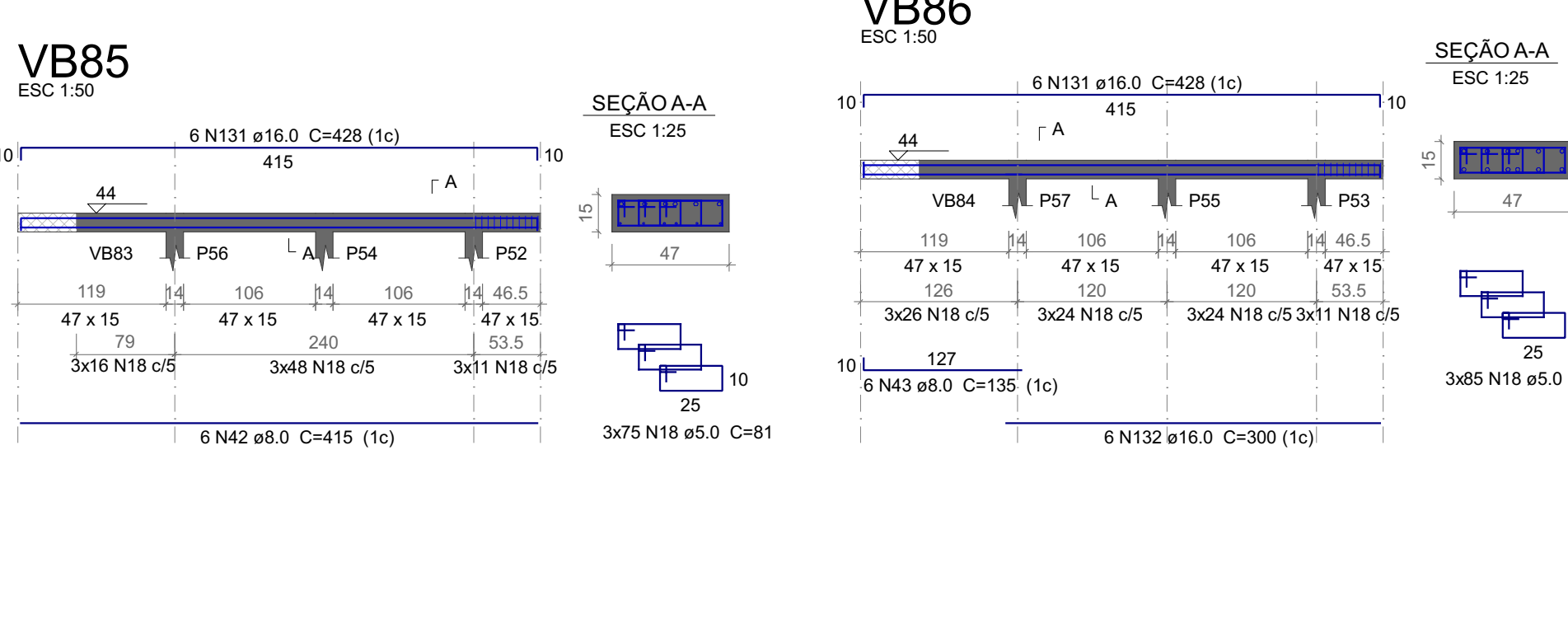
VB83



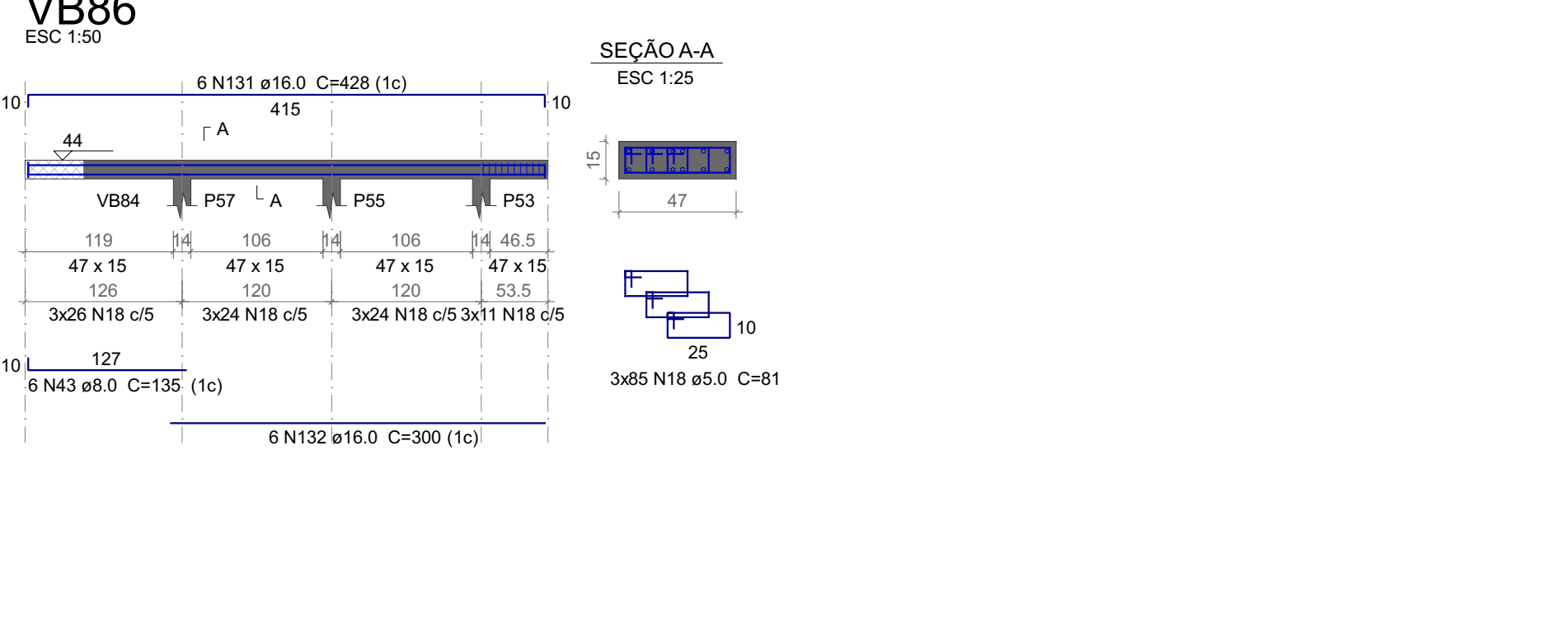
VB84



VB85



VB86



Relação do aço

CAPO	N	DAM	QUANT	CUNIT	C.TOTAL
1	1	8,0	1007	141	100477
2	2	5,0	21	61	1281
3	3	5,0	2	236	472
4	4	5,0	47	215	10105
5	5	5,0	2	339	678
6	6	5,0	2	294	588
7	7	5,0	2	246	492
8	8	5,0	56	151	8456
9	9	5,0	391	730	28329
10	10	5,0	2	416	832
11	11	5,0	58	121	7018
12	12	5,0	2	403	806
13	13	5,0	2	306	612
14	14	5,0	2	286	572
15	15	5,0	2	251	502
16	16	5,0	2	250	500
17	17	5,0	2	359	712
18	18	5,0	142	17032	24093
19	19	6,3	12	1077	12624
20	20	6,3	6	578	3468
21	21	6,3	6	171	1026
22	22	6,3	6	472	944
23	23	6,3	20	328	6560
24	24	6,3	24	1200	28800
25	25	6,3	6	858	5148
26	26	6,3	6	227	1402
27	27	6,3	12	961	6732
28	28	6,3	6	205	1290
29	29	6,3	6	251	1506
30	30	6,3	10	434	4340
31	31	6,3	6	423	2538
32	32	6,3	6	325	1950
33	33	6,3	6	710	4260
34	34	6,3	6	608	3648
35	35	6,3	6	315	1890
36	36	6,3	6	1196	7176
37	37	6,3	6	515	3090
38	38	6,3	6	105	630
39	39	6,3	6	116	696
40	40	6,3	6	415	2490
41	41	6,3	6	135	810
42	42	6,3	6	108	648
43	43	6,3	6	217	1302
44	44	6,3	6	140	840
45	45	6,3	6	125	750
46	46	6,3	6	125	750
47	47	6,3	6	125	750
48	48	6,3	6	125	750
49	49	6,3	6	125	750
50	50	6,3	6	125	750
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93	93	6,3	6	125	750
94	94	6,3	6	125	750
95	95	6,3	6	125	750
96	96	6,3	6	125	750
97	97	6,3	6	125	750
98	98	6,3	6	125	750
99	99	6,3	6	125	750
100	100	6,3	6	125	750

Resumo do aço

CAPO	N	DAM	C.TOTAL	PESO + 10 %
1	1	8,0	1007	348,4
2	2	5,0	21	21,9
3	3	5,0	2	25,4
4	4	5,0	47	502,9
5	5	5,0	2	87,7
6	6	5,0	2	452,8
7	7	5,0	2	
8	8	5,0	56	
9	9	5,0	391	
10	10	5,0	2	
11	11	5,0	58	
12	12	5,0	2	
13	13	5,0	2	
14	14	5,0	2	
15	15	5,0	2	
16	16	5,0	2	
17	17	5,0	2	
18	18	5,0	142	
19	19	6,3	12	
20	20	6,3	6	
21	21	6,3	6	
22	22	6,3	6	
23	23	6,3	20	
24	24	6,3	24	
25	25	6,3	6	
26	26	6,3	6	
27	27	6,3	6	
28	28	6,3	12	
29	29	6,3	6	
30	30	6,3	6	
31	31	6,3	10	
32	32	6,3	6	
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34	34	6,3	6	
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89	89	6,3	6	
90	90	6,3	6	
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92	92	6,3	6	
93	93	6,3	6	